

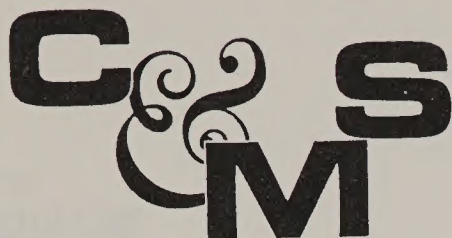
Historic, Archive Document

Do not assume content reflects current scientific knowledge, policies, or practices.

Reserve
AHC/110
CL3A3

UNITED STATES DEPARTMENT OF AGRICULTURE

NLM-NP
6/23/71/02



Consumer Protection Programs

Program Issuances
For The Period

8/9/70 - 8/22/70

U. S. DEPT. OF AGRICULTURE
NATIONAL AGRICULTURAL LIBRARY
RECEIVED

SEP 30 1971

PROCUREMENT SECTION
CURRENT SERIAL RECORDS



Publication Number 70-16

TABLE OF CONTENTS

ISSUANCE IDENTIFICATION

PRESS RELEASE (USDA 2411-70)	USDA Lists Plants Slaughtering Animals Humanely
PRESS RELEASE (USDA 2428-70)	Federal Meat Inspection Suspended at Chicago Plant
PRESS RELEASE (USDA 2451-70)	USDA Acts on Indiana Meat Plant Endangering Public Health
CFR AMENDMENT 70-25	Humanely Slaughtered Livestock - Identification of Carcasses; List of Establishments (F.R. Doc. 70-10505; Filed, Aug. 12, 1970; 8:49 a.m.)
CP NOTICE 45	Integrity of Samples
CP NOTICE 46	Laboratories Certified to Perform Analyses on Cured Pork Products and Sausage Involving Moisture, Protein, Salt and Fat
CP NOTICE 47	State Inspected Plants Eligible to Bid on Contracts Offered by Government Agencies
CHANGE 39	✓ Manual of Meat Inspection Procedures
CHANGE 18	Poultry Inspectors' Handbook

UNITED STATES DEPARTMENT OF AGRICULTURE

LoCastro DU 8-3285

McDavid DU 8-4026

Washington, Aug. 12, 1970

USDA Lists Plants Slaughtering Animals Humanely:

The U. S. Department of Agriculture today issued a list of meat plants under Federal inspection which slaughter animals by humane methods.

The Humane Slaughter Act, 12 years old this month, requires meat packers who sell to Federal agencies to slaughter animals in their plants humanely. Officials of USDA's Consumer and Marketing Service said humane methods called for by the Act prevent needless suffering of animals at the time of slaughter, promote safer and better working conditions for plant employees, and save money in slaughtering operations.

Many meat plants other than those which sell to Federal agencies use humane slaughter methods.

The complete list of plants is published in the Federal Register twice each year and is updated monthly.

The newest list was published in the Aug. 12 Federal Register. Copies may be obtained from the Consumer Protection Programs Services Staff, Consumer and Marketing Service, U. S. Department of Agriculture, Washington, D. C. 20250.

- - - - -

UNITED STATES DEPARTMENT OF AGRICULTURE

McDavid DU 8-4026

Washington, Aug. 11, 1970

Federal Meat Inspection Suspended at Chicago Plant:

The U.S. Department of Agriculture announced today that Federal meat inspection has been suspended at Cook County Provision, Inc., 1310 South Wabash Avenue, Chicago, Ill., effective August 10.

USDA's Consumer and Marketing Service said that sanitation and facilities in the plant did not meet Federal requirements.

Officials said the plant is not entitled to process meat or meat products for interstate shipment, or to use the Federal inspection mark while the suspension is in effect. Illinois State officials were advised of the Federal suspension and indicated they will cooperate fully with Federal authorities.

Inspection service was suspended at the Cook County plant under provisions of the Federal Meat Inspection Act and the regulations issued under it. They require that all meat and meat products shipped in interstate or foreign commerce be inspected before and after slaughter, and that plants and facilities be operated under sanitary conditions.

- - - - -

UNITED STATES DEPARTMENT OF AGRICULTURE

LoCastro DU 8-3285
McDavid DU 8-4026

Washington, Aug. 12, 1970

USDA Acts on Indiana Meat Plant Endangering Public Health:

The U.S. Department of Agriculture announced today that Valentine Packing Co., Terre Haute, Ind., doing business wholly within the State, has been made subject to provisions of the Federal Meat Inspection Act, because the firm was producing meat products under sanitation conditions clearly endangering the public health.

All products of the plant are being detained, officials said, and the plant is not entitled to operate under the Federal Meat Inspection Act until it is capable of producing a safe, clean, and wholesome product.

USDA's Consumer and Marketing Service explained that the action was taken under the Wholesome Meat Act (amending the Federal Meat Inspection Act) which authorizes the Secretary of Agriculture to make any plant subject to the Federal Meat Inspection Act, if the plant's operations are endangering the public health, and if State authorities fail to take corrective action.

C&MS said that serious sanitation deficiencies were identified in the Valentine plant during a July 21 survey by Federal and State inspectors. The Governor was notified in accordance with Wholesome Meat Act requirements, and the plant management was given 10 days to submit written arguments or request an oral hearing.

Officials said an August 7 resurvey of the plant showed that proper corrective action had not been taken. The plant was then made subject to Federal inspection and all products were detained, C&MS said.

UNITED STATES DEPARTMENT OF AGRICULTURE
CONSUMER AND MARKETING SERVICE

WASHINGTON, D.C. 20250

DEPARTMENT OF AGRICULTURE
Consumer and Marketing Service
HUMANELY SLAUGHTERED LIVESTOCK

Identification of Carcasses; List of Establishments

Pursuant to section 4 of the Act of August 27, 1958 (7 U.S.C. 1904), and the statement of policy thereunder in 9 CFR 381.1, the following table lists the establishments operated under Federal inspection pursuant to the Federal Meat Inspection Act (21 U.S.C. 601 et seq.) which were officially reported on July 1, 1970, as humanely slaughtering and handling on that date the species of livestock respectively designated for such establishments in the table. Additions to and deletions from this list will be made from time to time as the facts may warrant, by notices published in the FEDERAL REGISTER. The establishment's number given with the name of the establishment is branded on each carcass of livestock inspected at that establishment. The table should not be understood to indicate that all species of livestock slaughtered at a listed establishment are slaughtered and handled by humane methods unless all species are listed for that establishment in the table. Nor should the table be understood to indicate that the affiliates of any listed establishments use only humane methods.

ESTABLISHMENTS SLAUGHTERING HUMANELY

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Armour & Co.	2C	(*)						
Do.	2H	(*)				(*)		
Do.	2W					(*)		
Do.	2AT	(*)		(*)	(*)	(*)		
Do.	2HT	(*)						
Do.	2SA			(*)	(*)			
Do.	2SD					(*)		
Do.	2SI	(*)						
Do.	2WN		(*)					
Swift & Co.	3D	(*)						
Do.	3F	(*)	(*)	(*)	(*)	(*)		
Do.	3G	(*)						
Do.	3H	(*)	(*)	(*)		(*)		
Do.	3L					(*)		
Do.	3N	(*)				(*)		
Do.	3R	(*)				(*)		
Do.	3S					(*)		
Do.	3W	(*)						
Do.	3Y	(*)						
Do.	3Z	(*)	(*)					
Do.	3AE	(*)				(*)		
Do.	3AF	(*)	(*)					
Do.	3CC			(*)				
D. E. Nebergall Meat Co.	3DE	(*)	(*)					
Swift & Co.	3GI	(*)						
Do.	3GW					(*)		
Do.	3TA	(*)						
Lykes Brothers, Inc. of Georgia	8	(*)	(*)			(*)		
Lykes Brothers, Inc.	8B	(*)						
Pauly Packing Co., Inc.	10	(*)						
The Evans Packing Co.	11	(*)	(*)	(*)		(*)		
Hygrade Food Products Corp.	12A					(*)		
Do.	12P	(*)						
Do.	12T	(*)						
Do.	12FW	(*)	(*)					
Mickelberry's Food Products Co.	16					(*)		
John Morrell & Co.	17	(*)						
Do.	17A	(*)				(*)		
Do.	17D	(*)		(*)				
Do.	17E	(*)				(*)		
Do.	17U	(*)						
C. Finkbeiner, Inc.	18	(*)				(*)		
Wilson Certified Foods, Inc.	20A	(*)				(*)		
Wilson-Sinclair Co.	20I					(*)		
Wilson Certified Foods, Inc.	20J	(*)				(*)		
Wilson-Sinclair Co.	20L					(*)		
Wilson Certified Foods, Inc.	20N	(*)	(*)	(*)		(*)		
Do.	20O	(*)	(*)			(*)		
Wilson Beef & Lamb Co.	20U			(*)				
Wilson-Sinclair Co.	20Y	(*)	(*)	(*)		(*)		
Wilson Beef & Lamb Co.	20AI	(*)		(*)	(*)			
Do.	20HF	(*)						
Swift & Co., Inc.	23	(*)		(*)				

ESTABLISHMENTS SLAUGHTERING HUMANELY

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Brander Meat Co.	25.	(*)	(*)					
Patrick Cudahy, Inc.	28.					(*)		
Kreinberg & Krasny, Inc.	30.	(*)						
Superior's Brand Meats, Inc.	31.	(*)	(*)			(*)		
Roegelien Provision Co.	32.					(*)		
Do.	32A.	(*)						
Valleydale Packers, Inc.	34.	(*)	(*)	(*)		(*)		
Kenton Packing Co.	36.	(*)	(*)	(*)				
Pocomoke Provision Co.	39.	(*)	(*)	(*)				
Sunnyland Packing Co.	43.					(*)		
Stark Wetzel & Co., Inc.	44.	(*)						
Do.	44A.					(*)		
Linden Packing Co., Inc.	45.	(*)						
Idaho Meat Packers	46.	(*)						
Consolidated Dressed Beef Co., Inc.	47.	(*)						
Midwestern Beef, Inc.	53.	(*)						
Insel and Insel	54.	(*)	(*)	(*)	(*)			
Sunnyland Packing Co. of Alabama	56.	(*)						
Do.	56A.					(*)		
Glover Packing Co. of Armarillo	60.	(*)						
Glover Packing Co.	60A.	(*)	(*)	(*)	(*)	(*)		
Gooch Packing Co., Inc.	61.	(*)				(*)		
Sunflower Beef Packers of Nebraska	62.	(*)						
Sandusky Dressed Beef Co.	63.	(*)						
Selkirk Realty Co.	65.					(*)		
The Quaker Oats Co.	E67.						(*)	
Meat Quality Laboratory	68.	(*)	(*)	(*)		(*)		
Auburn University Meats Laboratory	71.	(*)				(*)		
Minch's Wholesale Meats, Inc.	72.	(*)	(*)					
Brown Thompson & Sons	73.					(*)		
Armour & Co.	75.			(*)				
The Eckert Packing Co.	79A.	(*)				(*)		
Do.	79B.	(*)				(*)		
The Cudahy Co.	81.					(*)		
Riviana Foods, Inc.—Hill's Division	E83.						(*)	
Edgar Packing Co.	84.		(*)					
Kansas Beef Industries, Inc.	86.	(*)						
Utica Veal Co., Inc.	88.	(*)						
The E. Kahn's Sons Co.	89.	(*)	(*)			(*)		
Laredo Packing Co.	91.	(*)	(*)			(*)		
Sugardale Foods, Inc.	92.	(*)				(*)		
Shonyo Packing, Inc.	93.	(*)	(*)	(*)	(*)			
The Val Decker Packing Co.	95.					(*)		
Central Packing Co., Inc.	96.	(*)						
A. Koch's Sons	98.	(*)	(*)					
Armour & Co.	100.	(*)		(*)				
Liberty Packing Co.	101.	(*)						
H. Graver Co.	103.	(*)						
J. Lynn Cornwell, Inc.	107.					(*)		
Contris Packing Co., Inc.	110.					(*)		
Wilson-Sinclair Co.	111.	(*)		(*)	(*)	(*)		
Morris Beef Co.	112.	(*)						
The Morris Packing Co.	113.	(*)						
Farmland Industries, Inc.	114.	(*)						
The Merchants Co.	116.	(*)				(*)		
West Coast Meat Co., Inc.	117.	(*)	(*)	(*)		(*)		
Marhoefer Packing Co., Inc.	121.	(*)				(*)		
City Dressed Beef	125.	(*)						
John Morrell & Co.	126.	(*)						
Cash Brothers Packing Co., Inc.	127.	(*)	(*)			(*)		
John Roth & Son, Inc.	130.	(*)						
Tobin Packing Co., Inc.	133.					(*)		
Ferrara Meat Co., Inc.	134.	(*)	(*)					
Nebraska Beef Packers, Inc.	135.	(*)						
Kluener Packing Co.	142.	(*)						
R. B. Rice Sausage Co., Inc.	144.					(*)		
Silver Falls Packing Co., Inc.	153.	(*)	(*)					
Dallas City Packing, Inc.	156.	(*)	(*)					
Cornland Dressed Beef, Inc.	157.	(*)						
Beefland International, Inc.	158.	(*)						
Missouri Farmers Association Packing Division	159.	(*)				(*)		
Carr Packing Co., Inc.	160.	(*)						
Kansas Beef Industries, Inc.	164.	(*)						
New York State College of Agriculture	165.	(*)	(*)	(*)	(*)	(*)		
E. W. Kneip, Inc.	169.	(*)						
Bub Davis Packing Co.	171.	(*)						
Lee's Sausage Co., Inc.	173.					(*)		
Montrose Beef Co.	181.	(*)						
The Rath Packing Co.	186.					(*)		
Do.	186F.					(*)		
Kent Provision Co., Inc.	187.	(*)						
Carl's Sausage Co.	188.					(*)		
Cudahy Co.	191.	(*)				(*)		
Krey Packing Co.	192.					(*)		
John Morrell & Co.	196.					(*)		
Hynes Packing Co.	197.	(*)	(*)					
United Fryer and Stillman, Inc.	198.			(*)				
George A. Hormel & Co.	199.	(*)				(*)		
Do.	199A.	(*)						
Do.	199D.					(*)		
Do.	199H.	(*)						
Do.	199I.					(*)		
Do.	199N.	(*)				(*)		
Cudahy Co.	202.					(*)		
Platte Valley Packing Co.	203.	(*)						
Emge Packing Co., Inc.	205.					(*)		
National Beef Packing Co.	208A.	(*)						
Riverside Abattoir, Inc.	210.	(*)						
Penn Packing Co.	212.					(*)		
E. W. Kneip, Inc.	213.	(*)						

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Marshall Meat Products, Inc.	215	(*)						
Lincoln Meat Co.	217	(*)						
York Packing Co., Inc.	220					(*)		
Gwaltney, Inc.	221A					(*)		
Armour & Co.	222	(*)				(*)		
De Jong Packing Co.	223	(*)	(*)					
Hygrade Food Products Corp.	224	(*)				(*)		
Do.	224B	(*)	(*)					
Loeb & Gottfried, Inc.	232	(*)						
John Morrell & Co.	234	(*)						
Waltl Schilling & Co., Inc.	235	(*)						
Animal Husbandry Department Texas Technological College	236	(*)	(*)	(*)	(*)	(*)		
Raskin Packing Co.	237	(*)						
P. D. & J. Meats	240	(*)	(*)					
Greenwood Packing Plant	242	(*)	(*)	(*)		(*)		
I. Klayman & Co.	243					(*)		
Iowa Beef Processors, Inc.	244	(*)						
Do.	245	(*)						
Do.	245A	(*)						
Do.	245B	(*)						
Do.	245C	(*)						
Do.	245D	(*)						
John Morrell & Co.	246	(*)				(*)		
Harget Realty Corp.	247					(*)		
Federal Packing Co., Inc.	249	(*)	(*)					
Frosty Morn Meats, Inc.	250	(*)				(*)		
Metro Meat Packing, Inc.	253					(*)		
Magle Valley Packing Co.	258	(*)						
Hyp Plains Dressed Beef, Inc.	262	(*)						
The Jones Dairy Farm	263					(*)		
Farm Pac Klitchens, Inc.	266	(*)				(*)		
Pacific Meat Co., Inc.	267	(*)	(*)	(*)		(*)		
Pawnee Packing Co.	270	(*)						
Golden Valley Packing Co.	271	(*)						
Tog Packing Co., Inc.	273	(*)						
Elliott Packing Co.	274	(*)	(*)					
Acme Markets, Inc.	279	(*)						
Momence Pork Packers Co.	282					(*)		
Parnett Packing Corp.	283	(*)						
Solano Meat Co.	285	(*)	(*)	(*)				
Western Packing Co.	288	(*)						
Arbogast and Bastian Co.	289					(*)		
The H. H. Meyer Packing Co.	290					(*)		
San Jose Meat Co.	291	(*)						
Armour & Co.	292					(*)		
Iowa Beef Processors, Inc.	292A	(*)						
Gus Juengling & Son, Inc.	298	(*)						
Waldock Packing Co.	299					(*)		
Great Falls Meat Co.	301	(*)				(*)		
Commercial Packing Co., Inc.	302	(*)						
Unlon Packing Co.	305	(*)						
Do.	305A	(*)						
Star Packing Co.	306	(*)						
Kaufman Meat Packers, Inc.	310	(*)	(*)					
Melton Provision Co.	311	(*)	(*)	(*)				
Ideal Packing Co., Inc.	312	(*)						
Rudy's Farm Co.	315					(*)		
Dutterer's of Manchester, Inc.	316A	(*)				(*)		
Estes Packing Co.	319	(*)						
Stadler Packing Co., Inc.	320	(*)				(*)		
Rudnick Packing Co., Inc.	325	(*)	(*)					
Frisco Packing Co.	327	(*)						
C&M Meat Packing Corp.	329	(*)	(*)					
Royal Packing Co.	331A	(*)						
Shapiro Packing Co., Inc.	332	(*)	(*)					
Great Western Packing Co., Inc.	334	(*)						
Noble's Meat Co.	335	(*)						
Chino Valley Meat Packing Co., Inc.	336	(*)						
Green & Oliver Sausage Co.	338					(*)		
Midland Empire Packing Co., Inc.	339	(*)						
Des Moines Packing Co.	340	(*)						
Peters Packing Co., Inc.	341	(*)				(*)		
Puckett Packing Co.	343	(*)						
Gold-Pac Meat Co., Inc.	344	(*)						
Anza Packing Co.	345	(*)						
Unlon Packing Co.	351	(*)						

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Freano Meat Packing Co.	354	(*)	(*)					
Hernando Packing Co., Inc.	355	(*)						
St. Paul Dressed Beef, Inc.	357					(*)		
Clougherty Packing Co.	360							
Meyer's Packing Co.	363	(*)						
James Allan & Sons	365			(*)		(*)		
Pioneer Packing Company	372					(*)		
Wilson Certified Foods, Inc.	374	(*)	(*)					
Cross Brothers Meat Packers, Inc.	376	(*)	(*)	(*)				
Beeville Packing Co.	377	(*)	(*)	(*)		(*)		
Salinas Meat Co.	378	(*)				(*)		
Enge Packing Co., Inc.	380	(*)				(*)		
Smithfield Packing Co., Inc.	382							
Acme Markets, Inc.	384	(*)						
City Custom Packing Co., Inc.	387			(*)	(*)	(*)		
Liebmann Packing Co.	388	(*)						
Dugdale Packing Co.	390	(*)						
Oldham's Farm Sausage Co., Inc.	392					(*)		
Robert L. Runtz, Inc.	395	(*)	(*)					
Boneless Meat Co., Inc.	395B		(*)					
Dubuque Packing Co.	396	(*)	(*)	(*)		(*)		
Logan Packing Co.	397							
Watsonville Dressed Beef, Inc.	398	(*)						
Los Banos Abattoir Co.	400	(*)	(*)	(*)		(*)		
Oakridge Smokehouse	401							
Owens Country Sausage, Inc.	403					(*)		
Williston Packing Co.	405	(*)						
Neuhoff Brothers	406	(*)	(*)			(*)		
Endlich Packing Co., Inc.	410	(*)	(*)					
Alpine Packing Co.	412	(*)	(*)					
The Lundy Packing Co.	413					(*)		
Do.	413A					(*)		
Frosty Morn Meats	414	(*)						
Minden Beef Co.	417							
S. Bonaccorso & Sons, Inc.	418	(*)	(*)					
Murray Packing Co., Inc.	421	(*)						
E. W. Kneip, Inc., of Iowa	422							
The Collins Packing Co.	423					(*)		
Kenosha Packing Co., Inc.	425	(*)						
Fineberg Packing Co.	428	(*)	(*)					
Schneider Packing Co.	439	(*)						
Omaha Dressed Beef Co., Inc.	441	(*)	(*)	(*)		(*)		
Del Curto Meat Co.	445	(*)	(*)	(*)				
A. DiCillo & Sons, Inc.	448	(*)	(*)					
Dewitt Packing Corp.	456	(*)	(*)					
Morris Rifkin & Sons, Inc.	460	(*)						
Pioneer Boneless Beef, Inc.	461	(*)						
Lancaster Packing Co.	462	(*)						
Litvak Packing Co.	465	(*)						
Becwar Packing Co.	467	(*)				(*)		
Cornhusker Packing Co.	468	(*)						
Kansas Beef Industries, Inc.	470	(*)						
Oriskany Beef and Veal Corp.	472	(*)						
Missouri Beef Packers, Inc.	473	(*)						
Friona Packing Co.	473A	(*)						
Mid-States Packers, Inc.	476	(*)						
Armour & Co.	477	(*)						
Gotham Provision Co., Inc.	481	(*)	(*)					
Robel Beef Packers	485	(*)						
East Tennessee Packing Co.	487	(*)				(*)		
Memphis Butchers Association, Inc.	488	(*)						
E. W. Kneip, Inc.	489	(*)						
American Sheep Co.	490	(*)	(*)					
Fairbank Farms, Inc.	492	(*)	(*)					
Mid-State Meat Packers, Inc.	494	(*)	(*)					
Roberts Packing Co.	495	(*)						
Bartel's Meat Co.	497	(*)	(*)			(*)		
Heim Brothers Packing Co., Inc.	499	(*)				(*)		
Greenlee Packing Co.	501	(*)						
The Huli & Dillon Packing Co.	510	(*)				(*)		
Shen-Valley Meat Packers, Inc.	511	(*)				(*)		
Snider Brothers, Inc.	512	(*)	(*)					
Averich Packing Co.	513	(*)		(*)				
Charles Miller & Co.	517					(*)		
Illinois Packing Co.	521	(*)						
Pearl Packing Co., Inc.	524	(*)	(*)	(*)		(*)		
Meat Laboratory—Oklahoma State University	526	(*)		(*)		(*)		
Sebastopol Meat Co., Inc.	527	(*)	(*)			(*)		

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Armour & Co.	528	(*)						
Smallwood Packing Co., Inc.	529	(*)						
Marysville Meat Packing Co.	533	(*)	(*)					
Pepper Packing Co.	536	(*)						
Oscar Mayer & Co., Inc.	537A	(*)				(*)		
Do.	537B					(*)		
Do.	537C					(*)		
Do.	537E					(*)		
Midwest Packing Co.	538	(*)						
Greendell Packing Corp.	542	(*)	(*)					
Pride Packing Co., Inc.	549	(*)	(*)					
Piute Packing Co.	550	(*)		(*)				
Salter Packing Co.	551	(*)						
Black Hills Packing Co.	554	(*)				(*)		
Mid-South Packers, Inc.	557	(*)				(*)		
The Cudahy Co.	559	(*)				(*)		
D & W Packing Co.	560	(*)				(*)		
Dependable Meat Packing	561	(*)	(*)					
Packerland Packing Co., Inc.	562	(*)						
John Morrell & Co.	564					(*)		
Texas Meat Packers, Inc.	565	(*)	(*)					
Do.	565C	(*)						
Elmer Bender & Son, Inc.	569		(*)	(*)				
Perretta Packing Co., Inc.	571	(*)	(*)					
Frosty Morn Meats, Inc.	576	(*)				(*)		
Armour & Co.	579	(*)						
Kingsford Packing Co., Inc.	581	(*)						
Coffeyville Packing Co., Inc.	583	(*)						
Frederick Packing Co.	586					(*)		
Dawson-Baker Packing Co., Inc.	588	(*)	(*)	(*)				
Swift & Co.	591	(*)		(*)		(*)		
Steinbacher Packing Co.	597		(*)	(*)	(*)			
Elk Grove Meat Co.	601	(*)						
San Antonio Packing Co.	602	(*)		(*)	(*)			
Wright Packing Co.	603	(*)	(*)					
I. D. Packing Co., Inc.	606					(*)		
Eastern Oregon Meat Co., Inc.	611	(*)		(*)		(*)		
Midtown Veal & Mutton Co., Inc.	612	(*)		(*)				
National Tea Co.	613	(*)				(*)		
Donner Packing Co.	614	(*)						
Kummer Meat Co., Inc.	617	(*)		(*)		(*)		
Doskocil Sausage, Inc.	623					(*)		
Star Delicious Meats, Inc.	626					(*)		
Big Foot Packing Co., Inc.	627	(*)						
E. A. Miller & Sons Packing Co.	628	(*)	(*)					
H. H. Kelm Co.	630	(*)		(*)		(*)		
Ebner Brothers Packers	633	(*)						
United Packing Co., Inc.	635	(*)						
Auburn Packing Co., Inc.	636	(*)						
Carteret Abattoir, Inc.	639	(*)	(*)	(*)				
Flanery Meat, Inc.	643	(*)						
Coast Packing Co.	645	(*)						
Trans-Continent Packing Co.	E646						(*)	
Bird Provision Co.	647					(*)		
Spencer Packing Co.	648	(*)						
Schludenberg-Kurdle Co., Inc.	649					(*)		
John Morrell & Co.	650					(*)		
Nagle Packing Co.	653		(*)					
Wilson Beef & Lamb Co.	655	(*)		(*)				
Baum's Bologna, Inc.	657	(*)						
McCook Packing Corp.	660	(*)						
Quality Meat Packing Co.	661	(*)	(*)			(*)		
Western Meat Packers, Inc.	662	(*)						
Globe Packing Co.	663	(*)						
Webber Farms, Inc.	665					(*)		
Crown Packing Co.	666							
Scottsbluff Packing Co.	667	(*)						
Central Coast Meats	671	(*)						
Union Packing Co., Inc.	673	(*)						
S & S Packing Co., Inc.	674	(*)						
Do.	674A					(*)		
Caviness Packing Co., Inc.	675	(*)	(*)					
Jacob Bauer's Sons, Inc.	678	(*)	(*)					
Armour & Co.	680	(*)	(*)	(*)		(*)		
Caldwell Packing Co., Inc.	683	(*)						
The William Focke's Sons Co.	685					(*)		
Callaway Packing Co., Inc.	688	(*)	(*)					
Pierce Packing Co.	691	(*)				(*)		

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Wilhelm Foods, Inc.	692	(*)						
Bryan Meat Co.	693	(*)						
Animal Husbandry Department Kansas State University.	694	(*)	(*)	(*)		(*)		
Kramer Beef Co.	695	(*)						
Gulf Packing Co.	696	(*)						
Carter Packing Co.	698	(*)						
Central Nebraska Packing Co.	E713						(*)	
Davenport Packing Co., Inc.	716	(*)						
Farmbest, Inc.	717					(*)		
Do.	717A					(*)		
A. Darlington Strode	718					(*)		
K-M Co.	719	(*)						
The Lohrey Packing Co.	721					(*)		
Swift & Co.	726	(*)	(*)	(*)		(*)		
Decker & Son	727					(*)		
Rood Packing Co., Inc.	729	(*)						
Eiler & Son, Inc.	732	(*)	(*)	(*)		(*)		
Western Packers	733	(*)						
The Quaker Oats Co.	E734						(*)	(*)
Ohio Packing Co.	736	(*)	(*)			(*)		
Parnell's Packing Co.	738	(*)	(*)	(*)		(*)		
The Jacob Schlachter's Sons Co.	739	(*)	(*)					
Mid-State Meat Co.	741	(*)	(*)					
Ruchti Brothers	749	(*)						
Monroe Packing Co., Inc.	755	(*)						
Seltz Packing Co., Inc.	756A	(*)				(*)		
The American Meat Packing Corp.	760					(*)		
Schaeke Packing Co., Inc.	761	(*)						
Karler Packing Co.	767							
Sheridan Meat Co., Inc.	768	(*)	(*)	(*)		(*)		
Earl C. Gibbs, Inc.	770	(*)						
Atlas Packing Co.	775	(*)						
Central Packing Co.	777	(*)						
The Cudahy Co.	779	(*)	(*)			(*)		
Bryan Brothers Packing Co.	780	(*)	(*)	(*)	(*)	(*)		
Diamond Meat Co., Inc.	783	(*)						
Granite State Packing Co.	785	(*)						
M. Jacobson Sons Co., Inc.	786	(*)	(*)					
Aurora Packing Co., Inc.	788	(*)						
Hatfield Packing Co.	791					(*)		
Baum's Meat Packing	792	(*)	(*)					
Rod Barnes Packing Co.	798	(*)						
Western Iowa Pork	806					(*)		
American Beef Packers, Inc.	807	(*)						
Amco-Pac Corp.	809	(*)						
The G. Erhardt Sons, Inc.	810	(*)	(*)					
Great Western Packing Co. of Nebraska.	811			(*)				
United Packing of Iowa, Inc.	812					(*)		
Castle Brands, Inc.	816					(*)		
Rochester Independent Packer, Inc.	817	(*)						
J. H. Routh Packing Co.	818					(*)		
The Sidney Avenue Beef Co.	822	(*)	(*)					
Sterling Colorado Beef Co.	823	(*)						
Foremost Packing Co.	824					(*)		
Superior Packing Co., Inc.	825			(*)				
Berchem's Meat Co.	830	(*)						
John Morrell & Co.	836	(*)						
Nat Buring Packing Co. of Arkansas.	837B	(*)				(*)		
Frederick County Products, Inc.	838	(*)	(*)	(*)				
Reelfoot Packing Co.	840	(*)				(*)		
G. Bartusch Packing Co.	843	(*)						
The Allen Packing Co.	845	(*)	(*)					
Arena Dressed Beef Co.	853	(*)	(*)					
Sioux City Dressed Beef	857	(*)						
Siouxland Dressed Beef Co.	857F	(*)						
Sioux Beef Co.	857-0	(*)						
Jordan Meat and Livestock Co., Inc.	858	(*)	(*)	(*)	(*)	(*)		
Wells and Davies, Inc.	860	(*)				(*)		
Sierra Meat Co.	862	(*)						
Tennessee Dressed Beef Co.	865	(*)						
American Beef Packers, Inc.	866	(*)						
Hardy and Co., Inc.	869	(*)	(*)					
Santa Ana Packing Co.	874	(*)						
Pahler Packing Corp.	880	(*)						
Swanton Packing Co., Inc.	883	(*)						

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Alco Packing Co.	885	(*)	(*)	(*)		(*)		
Walden Packing Co., Inc.	886	(*)						
Sambol Packing Co.	892	(*)						
Tobin Packing Co., Inc.	893					(*)		
Vernon Calhoun Packing Co.	897	(*)						
Meats Inc.	899	(*)						
Sigman Meat Co., Inc.	901B					(*)		
Party Packing Corp.	902	(*)						
Kane's Dressed Beef	907	(*)						
B. Constantino & Sons Co.	918	(*)						
Alice Packing Co.	921	(*)						
Valleydale Packers, Inc.	922	(*)	(*)			(*)		
Wisconsin Packing Co.	924	(*)						
Peoples Packing Co.	925	(*)	(*)					
Tarpoff Packing Co.	931	(*)						
Parsons Beef Co., Inc.	932	(*)						
E. B. Manning & Son	934	(*)						
Iowa Beef Processors, Inc.	935	(*)						
Voltz Packing Co.	938	(*)						
Cappellino Abattoir, Inc.	939	(*)						
Gentner Packing Co., Inc.	941	(*)						
Diamond Meat Packers, Inc.	944					(*)		
M. Brizer & Co.	948	(*)						
Joe Doctorman & Son Packing Co., Inc.	949	(*)	(*)	(*)		(*)		
Kennedy's Sausage Co.	950					(*)		
Bob Evans Farms Michigan, Inc.	952					(*)		
Armour & Co.	956					(*)		
Thompson Farms Co.	959					(*)		
Greater Omaha Packing Co., Inc.	960	(*)						
Potter Sausage Product, Inc.	961					(*)		
Virginia Packing Co., Inc.	963	(*)	(*)	(*)				
Interstate Meats, Inc.	965	(*)						
Lay Packing Co.	967	(*)				(*)		
Monfort Packing Co.	969	(*)			(*)			
Hawaii Meat Co., Ltd.	970	(*)						
Longhorn Meat Packers, Inc.	976	(*)						
National Food Stores, Inc.	981	(*)						
Hospers Packing Co.	985	(*)						
Shamrock Beef Co.	987	(*)						
Everett C. Horlein & Son, Inc.	988	(*)						
Sunflower Packing Co., Inc.	992	(*)						
Klarer of Kentucky, Inc.	995	(*)				(*)		
The Home Pride Provisions, Inc.	1029	(*)						
Armour & Co.	1085	(*)	(*)					
Landy Packing Co.	1171	(*)						
The Harris Packing Co.	1175					(*)		
Wayne Packing Co.	1303	(*)						
A. F. Moyer & Sons, Inc.	1311	(*)						
McCabe Packing Plant	1312	(*)						
H & H Packing Co.	1315	(*)				(*)		
Nebraska Iowa Dressed Beef Co.	1318	(*)						
Associated Meat Packers, Inc.	1472	(*)		(*)		(*)		
Bonanza Packing Co., Inc., of Montana	1475A	(*)				(*)		
Stevens Meat Co., Inc.	1485	(*)						
James Sausage Co.	1718					(*)		
C & C Packing Co.	2033	(*)	(*)					
De Luca Packing Co.	2054	(*)	(*)					
Odom Sausage Co. of Kentucky, Inc.	2094					(*)		
Jesse Jones Sausage Co., Inc.	2103					(*)		
Ballards Farm Sausage, Inc.	2108					(*)		
P & H Packing Co., Inc.	2211	(*)	(*)					
Do.	2211A	(*)	(*)					
Greeley Meat Co.	2212	(*)	(*)					
Hardy Packing Co., Inc.	2215	(*)		(*)	(*)	(*)		
Yoakum Packing Co., Ltd.	2216	(*)				(*)		
Burlison Packing Co.	2224	(*)				(*)		
Pace Packing Co.	2228	(*)				(*)		
Ridley Packing Co.	2229	(*)				(*)		
South Texas Packers, Inc.	2230	(*)						
George Braum Packing Co., Inc.	2239	(*)		(*)	(*)			
Tiny Packing Co.	2254	(*)						
Loveland Packing Co., Inc.	2259					(*)		
G & C Packing Co.	2262	(*)						
Ridley Packing Co.	2265	(*)	(*)			(*)		
L. A. Frey & Sons, Inc.	2266A	(*)				(*)		
Western Beef Packers, Inc.	2267	(*)						
Wright Packing Co.	2269	(*)	(*)			(*)		

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Lamesa Meat Co.	2272	(*)		(*)		(*)		
Amarillo Packing Co.	2273	(*)						
Sunray Meats, Inc.	2274	(*)				(*)		
Jack Agee and Co.	2281			(*)		(*)		
Husband Brothers Packing Co.	2284	(*)						
Rollins Packing Co.	2285	(*)				(*)		
Dankworth Packing Co.	2296	(*)				(*)		
Amana Society Meat Department	2357	(*)						
Theis Packing Co., Inc.	2367	(*)				(*)		
Grote Meat Co.	2369	(*)	(*)	(*)				
Wuestling Packing Co.	2370	(*)						
Clayton Packing Co.	2373		(*)					
Smit & Son, Inc.	2376	(*)				(*)		
Schuyler Packing Co.	2379	(*)						
Partin Sausage Co.	2385					(*)		
Marshall Packing Co., Inc.	2386	(*)						
Clinton Packing Co.	2387					(*)		
Gustav B. Nissen & Son Packing Co.	2388	(*)						
United Meat Co., Inc.	2396	(*)						
Pony Express Ranch	2398		(*)			(*)		
South Side Packing Co., Inc.	2424	(*)						
Quality Packinghouse, Inc.	2435					(*)		
John R. Daily, Inc.	2450	(*)	(*)			(*)		
Rocky Mountain Packing Co., Inc.	2455	(*)						
Cimpl Packing Co.	2460	(*)						
Link Brothers Enterprises	2472	(*)				(*)		
Wenning Packing Co., Inc.	2533	(*)						
Bo Packing Co.	2586					(*)		
Springfield Dressed Beef, Inc.	2590	(*)	(*)					
Bartlow Brothers, Inc.	2595	(*)				(*)		
The Teeters Packing Co.	2598					(*)		
Du Quoin Packing Co.	2599	(*)				(*)		
J. W. Truth & Sons, Inc.	2612		(*)					
Manassas Frozen Foods	2621A	(*)	(*)	(*)	(*)	(*)		
H. P. Beale & Sons, Inc.	2682					(*)		
Wagner Provision Co., Inc.	2770	(*)	(*)					
Stoeven Brothers	2800	(*)		(*)				
Blue Mountain Meats	2825	(*)		(*)		(*)		
Lewis & McDermott	2847	(*)						
Granite Meat and Livestock Co.	2856	(*)		(*)	(*)			
Zweigart Packing Corp.	2863	(*)		(*)		(*)		
Fort Plain Packing Co., Inc.	5074	(*)						
Double A Meat Packing, Inc.	5162	(*)						
Anthony Parillo	5193	(*)		(*)	(*)	(*)		
Ralph Packing Co., Inc.	5228	(*)						
Johnston Dressed Beef & Veal Co., Inc.	5300	(*)		(*)	(*)			
Maple Brook Packing House	5301	(*)						
Morris Mendel & Co.	5309	(*)		(*)	(*)	(*)		
Klinch & Schaller, Inc.	5319	(*)						
Hershey Estates Abattoir	5388	(*)	(*)			(*)		
Kearney Packing Co.	5511	(*)						
Elshimer Meat Products, Inc.	5516	(*)						
Hewlett Wholesale Meat	5524	(*)						
Macon Beef Packers, Inc.	5531	(*)						
Sioux-Preme Packing Co.	5537					(*)		
Jack Polen Beef Co., Inc.	5548	(*)						
O. K. Meat Packing Co., Inc.	6001	(*)	(*)	(*)	(*)	(*)		
William C. Parke & Sons Co.	6003							
Hohener Meat Co., Inc.	6011	(*)						
Johnson Meat Co.	6016	(*)		(*)	(*)	(*)		
Chico Dressed Meat Co.	6035	(*)		(*)	(*)	(*)		
Mount Vernon Meat Co., Inc.	6039	(*)						
Pasco Meat Packers, Inc.	6040	(*)				(*)		
Weber, Inc.	6041	(*)						
McRae Pack, Inc.	6042	(*)						
Florence Packing Co., Inc.	6043	(*)				(*)		
Davis Meat Co.	6044			(*)		(*)		
Avila Meat Co.	6046	(*)						
Schenk Packing Co.	6056	(*)						
Arizona Meat Packers	6062	(*)			(*)	(*)		
Tulare Meat Co.	6063	(*)						
Redwood Meat Co.	6066	(*)						
Klubnikin Packing Co.	6071	(*)				(*)		
Grandview Packing Co.	6083	(*)				(*)		
Arnopole Meat Co.	6084	(*)						
Kratzig Meat Co.	6110	(*)		(*)	(*)	(*)		
Atwater Meat Co.	6113	(*)						
Mid-Cave Meat Packing Co.	6114	(*)	(*)			(*)		

Name of establishment	Establishment No.	Cattle	Calves	Sheep	Goats	Swine	Horses	Mules
Cedar Packing Co.	6118	()						
Ouyamaca Meat Co.	6126	()						
Circle Bar Meat Farm	6151	()	()					
Green Hill, Inc.	6513	()						
George H. Meyer Sons, Inc.	6521	()	()					
Guard Hill Meats, Inc.	6526	()	()	()				
Portsmouth Dressed Beef, Inc.	6538	()	()	()				
Gunnose Sausage Co., Inc.	6541					()		
Odum Sausage Co., Inc.	6544					()		
C. Rice Packing Co., Inc.	6545	()	()			()		
Suffolk Packing Co.	6546	()	()	()				
Martin's Abattoir & Wholesale Meats	6547	()	()	()	()			
Penn Haven Meats, Inc.	6559	()				()		
Edwards Sausage Co., Inc.	6579					()		
Ledford's Livestock Farm Slaughter Plant	6591A	()	()	()		()		
City Packing Co.	6594	()	()			()		
White Packing Co.	6595	()	()			()		
Primeat Packing Co.	6758	()						
Star Meat Co.	6760					()		
Walter Packing, Inc.	6766	()						
Calihan & Co.	6775	()	()	()		()		
Helms Slaughterhouse	6777	()						
The Ross Abattoir Co.	6780	()	()					
Creston Packing Co., Inc.	6783					()		
Bob Evans Farms, Inc.	6785					()		
Bergman Meat Packing Co., Inc.	6788	()						
Bob Evans Farms, Inc.	6807					()		
Jones Packing Co.	7000	()				()		
Deming Packing Co., Inc.	7005	()				()		
Jimmy Dean Meat Co.	7012					()		
Hatch Packing Co., Inc.	7021	()				()		
Joe's Packing Co.	7022	()	()	()				
H. A. S. Sweetmeat, Inc.	7025					()		
Western Meat Packers, Inc.	7028					()		
Brown's Meat Locker	7055	()	()	()		()		
Interstate Packing Co.	7056	()	()	()	()			
Brown Packing Co., Inc.	7064	()				()		
Cessnun Abattoir	7082	()	()	()				
Heard's Sausage Co.	7088					()		
Metzger Packing Co., Inc.	7306	()						
Coleman Sausage Co.	7401					()		
Henry W. Stapf	7402		()	()				
Carolina Abattoir, Inc.	7404	()	()	()	()	()		
Harrisonburg Wholesale Meat Co.	7420	()				()		
Blue Ridge Beef Plant, Inc.	7445	()						
William Sausage Co.	7455					()		
Diamond Meat Co., Inc.	7465					()		
Brundige Sausage Co.	7475					()		
T. M. Landis, Inc.	7517	()	()	()				
Gartner-Harf Co.	7576	()	()	()				
Merwin Packing Co.	7600	()		()		()		
Abercrombie Meat Processing Co.	7601	()		()				
Millner & Swanick	7602	()	()	()				
Missouri Valley Meat Co.	7604	()	()	()				
Schmaltz Meats	7605	()				()		
Goldades Butcher Shop	7606					()		
Cedar Ridge Meat Service	7607					()		
Barnes County Lockers	7608					()		
Hope Locker Plant	7609					()		
Casselton Cold Storage	7611					()		
Fairmont Lockers	7615					()		
Skyberg's	7616					()		
Monteith Meat Service	7617					()		
Park River Locker Plant	7618					()		
Niagara Lockers	7619					()		
Langdon Lockers	7622					()		
Aafedt's Locker Plant	7623					()		
Rocklake Locker Plant	7624					()		
Aneta Meats	7625					()		
City Meat Market	7629					()		
Gackle Packing Co.	7631					()		
Davidson's Processing Plant	7633					()		
Dakota Meat's, Inc.	7636					()		
Bud's Food Market	7637					()		
Borth's Department Store	7639					()		
Myers Meat Processing	7641					()		
Hillside Meat Co.	7642	()		()		()		
Bean's Slaughter Plant	7643	()		()		()		
City Meat & Locker	7644	()				()		
Wetsch Jack & Jill	7646	()						
Bosch Meat Co.	7647	()						
Fred Born	7648	()				()		
Schafers Butcher Shop	7649	()				()		
Farmer's Union Locker Association	7650	()				()		
Knute's Meat Processing & Sales	7655	()				()		

Done at Washington, D.C., on August 6, 1970.

L. H. BURKERT,
Acting Deputy Administrator,
Consumer Protection.

[F.R. Doc. 70-10505; Filed, Aug. 12, 1970; 8:49 a.m.]

ACTION BY: All Laboratory Employees
Technical Services Division

INFORMATION FOR: Food Inspectors; Officers in Charge, Consumer Protection
Programs; Regional Directors; Processed Food Inspec-
tion Division; Slaughter Inspection Division; Compli-
ance and Evaluation Staff

Integrity of Samples

Each sample received at a laboratory for analysis must be examined upon receipt at the laboratory to ascertain that its condition is acceptable to insure reliable analytical results. Those received in an unsatisfactory condition are not analyzed. The sender must be notified promptly when a sample cannot be analyzed.

Examples of conditions that frequently make samples unsuitable for analysis are as follows:

A Chemistry

- 1 For fat, added water or added substance in meats.
 - a Exposure to air through rupture of immediate container.
 - b Leakage of container.
 - c Putrid.
 - d Inadequate size sample (less than 3/4 lbs.).
 - e Absorbent material in contact with sample.

(A)

2 Spices and seasonings.

a Inadequate sample (less than two oz.).

b Lack of proper identification.

B Microbiology

1 For bacteriological counts and sanitary indicators.

a Non-shelf-stable product received thawed.

b Product exposed to contamination. Unbagged, broken bags, leaking samples, etc.

2 For antibiotic residues.

a Samples received thawed.

b Broken bag (tissue may have contacted surfaces that would contaminate with antibacterial agent).

3 For serology - Putrid.

4 For diagnostic microbiology.

a Samples received thawed.

b More than one tissue per bag.

c Exposed tissues.

C Pathology

1 Putrid

2 Frozen after fixation. (Samples for pathology may be of some limited diagnostic value and should be examined when tissues were:

a Received unfixed, but with minimal post-mortem autolytic change, or

b Prepared with an insufficient volume of fixative, or

c Sliced too thickly for complete penetration of fixative, or

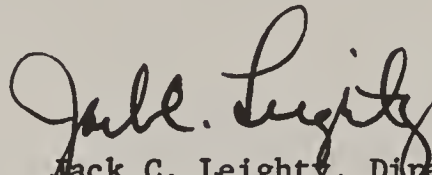
(C 2)

d Frozen prior to fixation, but thawed for placement into fixative).

The laboratory will return the sample report form to the inspector with a copy to the Regional office with the following information:

A The condition of the sample as received and the reason why it could not be analyzed.

B Appropriate suggestions for improvement of resampling and shipping techniques.

A handwritten signature in dark ink, appearing to read "Jack C. Leighty". The signature is fluid and cursive, with the first name "Jack" and last name "Leighty" clearly distinguishable.

Jack C. Leighty, Director
Technical Services Division

ACTION BY: Regional Directors, Officers in Charge, Veterinarians,
and Inspectors of the Consumer Protection Programs
Owners and Operators of Official Establishments

Laboratories Certified to Perform Analyses on Cured Pork Products
and Sausage Involving Moisture, Protein, Salt and Fat

Please refer to CP NOTICES 31, 34, and 37. Add the following certified
laboratories to the list.

Lay Packing Company, Inc.
Post Office Box 2447
Knoxville, Tennessee 37901

Sani-Pure Dairy Laboratory
178 Saddle River Road
Rochelle Park, New Jersey 07662

Jacobs-Winston Laboratories, Inc.
156 Chamber Street
New York, New York 10007

Rankin Testing Laboratory
4910 Poppleton Avenue
Omaha, Nebraska 68106

Shilstone Testing Laboratory, Inc.
814 Conti Street
New Orleans, Louisiana 70112

Thornton Laboratories, Inc.
Post Office Box 2880
Tampa, Florida 33601

Laboratory and Quality Assurance
Cudahy Laboratories
2200 N. Broadway
Wichita, Kansas 67202

Hahn Laboratories
Post Office Box 1177
Columbia, South Carolina 29202

Unilab Research Corporation
1220 Sixth Street
Berkeley, California 94710

F. C. Broeman & Company
1926 Race Street
Cincinnati, Ohio

Brevan Laboratories
Post Office Box 112
Huntingdon Valley, Pennsylvania 19006

New Jersey Dairy Laboratories
Post Office Box 748
New Brunswick, New Jersey 08903

Certified Analytical Services, Inc.
333 West 52nd Street
New York, New York 10019

Gooch Packing Company, Inc.
Post Office Box 2738
Abilene, Texas 79604

Southwell Laboratory
Post Office Box 25001
Oklahoma City, Oklahoma 73125

Crown Testing Laboratories
Post Office Box 347
San Jose, California 95103

Field Packing Company
Post Office Box 617
Owensboro, Kentucky

Reelfoot Packing Company
Union City, Tennessee 38261
/

Deep South Laboratory
Post Office Box 4133
Montgomery, Alabama 36104

Hill Top Research, Inc.
Miamiville, Ohio 45147

Mac Millan Laboratories
Post Office Box 2030
Atlanta, Georgia 30301

E. S. Erwin & Associates, Inc.
4018 W. 51st Street
Amarillo, Texas 79109

Maurer-Neuer Meat Packing
1800 South Summit
Arkansas City, Kansas 67005

Iowa Testing Laboratories
Eagle Grove, Iowa 50533

Howard Johnson's
97-20 Springfield Boulevard
Queens Village, New York 11429

Law and Company
Post Office Box 1558
Atlanta, Georgia 30301

Campbell Soup Company
Post Office Box 89
Pocomoke City, Maryland 21851

Interscience Research and
Engineering Corporation
5025 Grace Street
Tampa, Florida 33607

Woodson-Tenent Laboratories
Post Office Box 2135
Memphis, Tennessee 38102

Luer Packing Company
3026 East Vernon Avenue
Los Angeles, California 90058

Presco Food Products, Inc.
Post Office Box 152
Flemington, New Jersey 08822

Dalare Associates
2300 Locust Street
Philadelphia, Pennsylvania 19103

Southwestern Laboratories
2900 Cullan Street
Fort Worth, Texas 76101

Trunz Quality Control
25 Lombardy Street
Brooklyn, New York 11222

Bryan Brothers Packing Company
Post Office Box 338
West Point, Mississippi 39773



E. A. Murphy, Director
Processed Food Inspection Division

INFORMATION FOR: Regional Directors, Federal/State Cooperation
Officers, State Officials, Other Government
Agencies Officials

State Inspected Plants Eligible to
Bid on Contracts Offered by Government Agencies

The attached is an updated listing of State inspected plants identified as having been certified by the Consumer Protection Programs as being "at least equal to" Federal meat inspection requirements and standards. Therefore, these plants are eligible to bid on contracts offered by those government agencies which have agreed to purchase meat products from such sources--namely Veteran's Administration and the U. S. Army.

This listing will periodically be updated as changes occur.

This notice supersedes CP Notice 40.

L. H. Burkert
L. H. Burkert *By. L. H. Burkert*
Acting Deputy Administrator
Consumer Protection Programs

Attachment

DISTRIBUTION: ES11, ES16, ES16-1, 02010, 02028
02032, 02037, 02039, 02268, 02083, 02285, 02293

Page 1
August 21, 1970

Arizona

*-Hobo Joe's Coffee Shops
1060 West Alameda
Tempe, Arizona 85281

*-Swift and Company
3951 Midland Boulevard
Fort Smith, Ark. 72901

Tempe Meat Company
Priest Road
Tempe, Arizona

*-Western Provision Co., Inc.
340 North 24th Street
Phoenix, Arizona 85008

California

All Plants

Florida

All Plants

Kansas

*-Anderson's Food Service
100 North Pennsylvania
Ness City, Kan. 67560

*-Flint Hills Foods, Inc.
Box 435
Alma, Kansas 66401

*-Gyp Hills Meat Processors
305 West Washington
Medicine Lodge, Kan. 67104

*-Jack's Locker Service
124 South Chisholm
Box 111
Caldwell, Kansas 67022

*-Mai's Locker Plant
127 South Main
Wa Keeney, Kansas 67672

*-Moline Lockers
Main Street
Moline, Kansas 67353

Kansas (cont'd)

*-Redger's A. G. & Lockers
Box 196
Ingalls, Kansas 67853

*-Rigg's Locker Plant
Parallel and Fourth
Conway Springs, Kan. 67031

*-Robinson Locker
215 East Eighth
Junction City, Kan. 66441

*-Roepke's Lockers
105 East Commercial
Waterville, Kan. 66548

*-Schmidt's Packing
Meades, Kansas 67864

*-Swiss Burger Meat Co.
3763 North Emporia
Wichita, Kansas 67219

*-Todd's Locker
Box 313
Sedan, Kansas 67361

Valley Vista Locker Plant
6325 North Topeka Bldv.
North Topeka, Kan. 66617

Vassar Locker Plant
316 Main
Vassar, Kansas 66543

White Water Locker Co.
114 West Topeka
White Water, Kan. 67154

Maryland

All Plants

Minnesota

Marks Company
241 23rd Avenue, N.
Minneapolis, Minn. 55411

Missouri

Baker Packing Company
Highway 22 West
P.O. Box 318
Mexico, Mo. 65265

Bouckaert Packing
218 Sidney
St. Louis, Mo. 63104

Center Locker
Center, Mo. 63436

Central Packing Co.
P.O. Box 97
Cape Girardeau, Mo. 63701

Community Locker Service
201 N. Lyon
Butler, Mo. 64730

Deep Freeze
Highway 67 S.
Poplar Bluff, Mo. 63901

*-Delaloye
RR # 4
Troy, Mo. 63379

Forest City Packing Co.
Highway B. East
St. James, Mo. 65559

Frick's Slaughter
P.O. Box 182
805 S. Locust St.
Washington, Mo. 63090

Lebanon Packing Co.
Lebanon, Mo. 65536

Maryville Packing Co.
909 E. 7th
Maryville, Mo. 64468

*-Mound City Meat Co.
1558 S. 39th Street
St. Louis, Mo. 63110

Missouri (cont'd)

Murphy's Slaughter
RR #2
Farmington, Mo. 63640

Norv's Pork Products
132 Pottery Road
Washington, Mo. 63090

Ogden Abattoir
1001 W. Washington
Vandalia, Mo. 63382

Paige Packing
4220 Natural Bridge
St. Louis, Mo. 63115

Palazzolo
5249 Loughborough
St. Louis, Mo. 63107

Piekutowski
4100 N. Florissant
St. Louis, Mo. 63107

Poo's Locker
11 E Third
Lees Summit, Mo. 64063

Randy's Frozen Meats
310 W. Monroe
Mexico, Mo. 65265

Rosser's Meat Co.
109 E. Broadway
Hannibal, Mo. 63401

Schnakenberg Slaughter
RR #3
Concordia, Mo. 64020

Snelson Packing Co.
Rolla, Mo. 65401

Southtown Meat
2623 Main Street
Joplin, Mo. 64801

Missouri (cont'd)

Star Packing
3927 Cote Brillante Ave.
St. Louis, Mo. 63113

Toscano Ravioli
2201 Macklind
St. Louis, Mo. 63110

*-Westerman
860 E. Cherry
Troy, Mo. 63379

Nevada

*-Dreyfus Meat Company
3839 South Highland
Las Vegas, Nev. 89103

Las Vegas Sausage Co.
2603 S. Highland Drive
Las Vegas, Nev. 89102

*-McCoy Meat Company
1895 Sutro Street
Reno, Nev. 89506

New York Meat and Provision
Company
2760 S. Highland Drive
Las Vegas, Nev. 89102

*-Silver State Meat Company
14155 Mt. McClellan Street
Reno, Nevada 89506

New Mexico

Great Western Meat Co.
912 Broadway, N.E.
Albuquerque, New Mex.

Harrison Meat Co.
601 South Miller
Farmington, New Mex.

New Mexico (cont'd)

Hughes Meat Co.
2901 Girard, N.E.
Albuquerque, New Mex.

Mac's Meat
1335 Idaho
Las Cruces, New Mex.

Santa Fe Meat Co.
Santa Fe, New Mex.

Oklahoma

*-Charles Banfield Packing Co.
2000 North Yale
Tulsa, Oklahoma 74115

H & R Meat Co.
3920 E. Pine
Tulsa, Okla. 74115
Mailing Address:
P.O. Box 1236
Tulsa, Okla. 74101

*-Ohse Meat Co.
501 West 4th Street
Oklmulgee, Okla. 74447

Randy's Frozen Foods, Inc.
321 E. 6th Street
Oklmulgee, Okla.

Santa Fe Packing Co.
1509 N. Main, Rte. 1
P.O. Box 46-B
Muskogee, Okla. 74401

Wickham Packing Co.
Main St., Highway 66
P.O. Box 286
Sapulpa, Oklahoma 74066

Tennessee

Custom-Pak Meats, Inc.
2121 Dutch Valley Rd.
Knoxville, Tenn. 37912

Utah

M & M Wholesale Meat Co.
9241 S. State St.
Sandy, Utah 84070

Midvale Packing Co.
420 S. Main St.
Midvale, Utah 84047

Tri-Miller Company
310 W. 400 North
Hyrum, Utah 84319

West Virginia

West Virginia Sausage Co.
4th St., P.O. Box 478
New Haven, West Virginia 25265



UNITED STATES DEPARTMENT OF AGRICULTURE
Consumer and Marketing Service
Consumer Protection Programs
Washington, D. C. 20250

POULTRY INSPECTORS' HANDBOOK

CHANGE: 18

August 22, 1970

PAGE CONTROL CHART

Remove Page	Dated	Insert Page	Dated
87-88	Undated	87-88	8-22-70
	Undated	88a-88b	8-22-70
	Undated	88c-88d	8-22-70

GENERAL INFORMATION AND DIRECTIVES
FOR POULTRY FOOD PRODUCTS INSPECTORS

PROCESSING INSPECTION

Responsibilities

The official obligations of an inspector assigned to a "further processing" plant are similar to those of inspectors stationed in slaughtering, dressing and eviscerating plants, although his duties may in some instances be carried out under intermittent supervision. Usually he has independent responsibility for supervising or performing the complete range of inspection activities related to further processing poultry operations as well as plant facilities involved. The manufacture of all poultry products prepared under the inspector's supervision must comply with the applicable regulations and the Poultry Products Inspection Act. The inspector also has the responsibility for dealing directly with authoritative officials of the plant's management to achieve objectives.

Sections 81.95, 81.100, 81.101, 81.104, as well as 81.125 of the regulations deal specifically with further processing operations, and supplementary information is provided in the following sections of the Handbook as guidelines to assist inspectors stationed at processing plants in satisfactorily fulfilling their obligations.

Scope of Inspection

*-A. EXTENT OF PROCESSED FOOD INSPECTION SUPERVISION

This part defines the level of inspection coverage required for various Processed Food Inspection activities in official establishments. All processing operations require inspection. The Processed Food Inspection Division will determine the degree of coverage a processing activity requires. The establishment will continue to have the responsibility of informing our inspection personnel in advance when and what processing activities will occur as well as the volume and approximate production hours. It will be recognized that inspection supervision can be defined as:

1. Minimal Supervision - coverage calling for unannounced visits to official establishment(s) and/or departments during the designated production activity. One thorough surveillance approximately every 2 weeks should be made for each activity so designated.

2. Limited Supervision - coverage calling for unannounced visits to official establishments and/or departments during the designated production activity. This may also include broad coverage of many establishments by one inspector in large metropolitan areas. Twice a week surveillance should be sufficient to assure compliance for each activity so designated.

3. Normal Supervision - coverage called for by operations that may be conducted only when an inspector is on duty. The inspector's assignment may include a department of a large establishment, or one or more establishments.

Minimal and limited supervision will normally be performed by the inspector assigned. Periodically, however, supervisors may wish to perform "odd hour" inspections in addition to minimal and/or limited supervision.

The intensity of inspection for activities requiring minimal or limited supervision would be consistent with the inspectional coverage given similar operations on a normal basic assignment.

Minimal and limited coverage should be designed to assure that the permitted processing operations are being conducted in accordance with all existing regulations, standards and instructions. No guidelines other than frequency are suggested for the minimal or limited coverage categories. These visits should be scheduled so that no definite inspection pattern is established. When conditions warrant, the Regional Office may give approval for normal coverage. New processing operations or procedures that are suspected of producing product not in compliance may be examples of activities temporarily qualifying for such permission.

B. SCOPE OF OPERATIONS COVERED

1. Operations permitted under minimal supervision as defined above will be:

- a. Packing properly marked poultry products into shipping containers bearing marks of inspection and shipping of such items.
- b. Retorting of canned products providing the inspector has observed the placing of cans in retorts and knows that proper steam pressure has been applied and canned product is available for inspection the following day.
- c. Labeling canned products when cans are properly coded and the labeled cans are available.

2. Limited supervision.

- a. Labeling or packaging poultry or poultry products provided:
 - (1) the product is distinguishable by appearance from all other types of product in the plant.
 - (2) the product is presented for inspection before labeling in a manner acceptable to the Officer in Charge.
 - (3) the labeled and packaged items are identified and available to the inspector before shipping.
- b. Slicing poultry products provided:

(1) the operation is designated as a limited operation in terms of production or establishment employees by the Officer in Charge.

(2) the product is distinguishable from all other types of products in the establishment.

(3) the product is available for inspection before slicing.

(4) the sliced, labeled and packaged products are identified and available for inspection before shipping.

c. Poultry cutup operations provided:

(1) the carcasses are presented for inspection prior to cutting in a manner acceptable to the Officer in Charge.

(2) operative sanitation acceptable to the Officer in Charge is maintained by the establishment.

(3) product is available for reinspection.

d. Cooking, roasting of poultry provided past plant history indicates temperatures continually exceed requirements and label restrictions are not determined by cooking or heating requirements; i.e., Turkey Rolls.

(1) The following types of products are included.

(a) whole carcass chickens and turkeys.

(b) water and steam cooked poultry parts.

(2) It will be an establishment responsibility to designate an employee to:

(a) maintain a file of all temperature records or recording charts identified by date and product and number of pieces.

(b) keep inspectors informed in advance of product to be cooked and/or smoked.

(c) have a representative portion of finished product available for reinspection.

(d) present product or raw materials for inspection in a manner acceptable to the Officer in Charge.

(3) It will be the inspector's responsibility to:

(a) spot check (limited inspection) processing times and temperatures; general procedures and operative sanitation.

(b) assure compliance by examining the physical characteristics of the finished product to verify adequate processing.

e. Preoperative sanitation inspection in processing areas. It will be an establishment's responsibility to assume full responsibility for an adequate establishment sanitation program.

(1) More specifically the establishment will:

(a) perform regular preoperative sanitation inspections.

(b) allow operations to begin only when all applicable requirements for sanitation have been attained.

(2) It will be an inspector's responsibility to:

(a) spot check areas and/or equipment once or twice a week.

(b) withhold inspection when acceptable standards have not been attained and notify supervisor immediately.

(c) allow operations to start only when reinspection by spot checking shows correction of deficiencies.

(3) It will be a supervisory responsibility to:

(a) insure responsibilities of both establishment and inspector are performed.

(b) allow new establishments more frequent coverage until a satisfactory preoperative sanitation history is established.

3. All other activities not identified in this section will continue to receive "Normal" supervision as defined in A3 of this section.

C. REVIEWS AND CANCELLATIONS OF PRIVILEGE

When unsanitary conditions or improper procedures are observed during a minimum or limited supervision, the following action will be taken:

1. Withhold inspection.

2. Immediate action will be taken to correct the deficiency.

3. A report of the findings will be forwarded through the Officer in Charge to the Regional Office. These reports will be kept on file and become the evidence for possible suspension of inspection.-*

REINSPECTION OF POULTRY PRODUCTS
(Sections 81.7 and 81.95)

Only poultry and poultry products processed in official slaughtering and eviscerating plants operating pursuant to the Poultry Products Inspection Act and bearing the official mark of inspection or other official identification may be received in further processing plants for utilization in manufacture of poultry products. Upon entering the official plant they shall be reinspected to assure that they are properly labeled, sound and wholesome.

Condemnations that occur prior to or during cutting up or further processing shall be reported on Form PY-536 "Monthly Report of Inspected Poultry." Condemnations that occur after the cutting up or further processing is completed, such as while in storage at the official plants are not part of the inspection while processing and should not be reported on Form PY-536. This data should be reported under "Remarks" on Form PY-536 as, for example, "20 cases canned-boned chicken condemned."

Deboned poultry products frozen in raw or cooked condition are satisfactory for further processing. The inspector is responsible for seeing that such product contains no bone; that the skin and fat do not exceed natural proportions; and light and dark meat is present in approximately natural proportions or conforms to proportions indicated on the label. Prior to use, such products are thawed, reinspected for wholesomeness, and verified that the product corresponds to the name of product on the label.

Reports indicate that certain mechanical processes for recovering meat fragments from cooked poultry bones are resulting in a final meat product which is contaminated with fine bone particles. The problem arises from mechanically reducing the bones to a size that precludes a visual identification and separation of the bone from the meat.

All boning operations must be conducted in a manner that assures the removal of all visible bone. The use of laboratory procedures in lieu of complete visual inspection to assure freedom from bone is not practical.

Poultry found to contain bone particles of any size is not bone free and, therefore, cannot be considered a wholesome, unadulterated poultry product.

Partially processed poultry products in combination and with such materials as broth, giblets, salt, flour, etc., are satisfactory for further processing in the manufacture of finished products. Prior to their use the inspector must be assured that the formula for the finished poultry product indicates the use of the partially processed product.

Poultry fat shall be sound (show no indication of incipient rancidity, nor an offensive odor, grey-yellow or other off-color). Usually an organoleptic test made by the inspector is sufficient for determining soundness of fat. When poultry fat, either rendered or unrendered is received in a frozen state, the frozen block should be cut or broken to insure soundness throughout.

